

DNT

OSAKA OFFICE: 6-1-124. NISHIKUJO. KONOYAMA-KU. OSAKA 554-0012 JAPAN TEL. NO. 06-6466-6626

FAX. NO. 06-6468-1408

TOKYO OFFICE: 5-13-23. KAMATA. OHTA-KU. TOKYO 144-0052 JAPAN TEL. NO. 03-5710-4502

DAI NIPPON TORYO CO.,LTD.

COMPOSITION & CHARACTERISTICS

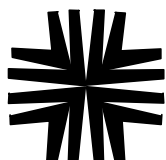
Product Name : RUBBER TIGHT #100 TOP COAT Color : Light colors
 Standard : Standard inside the firm
 Composition :

Tinting & Extender pigment	22.0
Chlorinated rubber resin varnish	59.0
Alkyd resin varnish	10.0
Drier & Additive	3.0
Solvent	6.0
Total	100.0 (wt. %)

Note : The values above are mean,
 so some allowable variation may occur.

Characteristics :

<u>Test items</u>	<u>Requirements</u>	<u>Average of observed values</u>
Condition in container	Good	Good
Working properties	Good	Good
Drying time (h) (Tack free)	Within 6(20°C)	Good
Appearance of film	Good	Good
Contrast ratio	Over 0.90	Good
Adhesive property for recoat	Good	Good
Bending resistance (10mm mandrel)	Good	Good
Alkali resistance (48h)	Good	Good
Specular gloss (60° /60° , %)	Over 70	Good
Solid content (wt. %)	Over 45	55
Matter insoluble in solvent (wt. %)	Within 35	22
Qualitative analysis of matter soluble in solvent (wt. %)	Chlorine	Good
Accelerated weathering resistance	Good	Good
Weather resistance	Good	Good



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COMPOSITION & CHARACTERISTICS

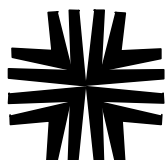
Product Name : RUBBER TIGHT #100 TOP COAT Color : White
Standard : Standard inside the firm
Composition :

Tinting & Extender pigment	24.0
Chlorinated rubber resin varnish	57.0
Alkyd resin varnish	10.0
Drier & Additive	3.0
Solvent	6.0
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Total	100.0 (wt. %)

Note : The values above are mean,
so some allowable variation may occur.

Characteristics :

<u>Test items</u>	<u>Requirements</u>	<u>Average of observed values</u>
Condition in container	Good	Good
Working properties	Good	Good
Drying time (h) (Tack free)	Within 6(20°C)	Good
Appearance of film	Good	Good
Contrast ratio	Over 0.90	0.98
Adhesive property for recoat	Good	Good
Bending resistance (10mm mandrel)	Good	Good
Alkali resistance (48h)	Good	Good
Specular gloss (60° /60° , %)	Over 70	80
Solid content (wt. %)	Over 45	55
Matter insoluble in solvent (wt. %)	Within 35	24
Qualitative analysis of matter soluble in solvent (wt. %)	Chlorine	Good
Accelerated weathering resistance	Good	Good
Weather resistance	Good	Good



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COMPOSITION & CHARACTERISTICS

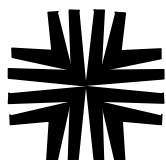
Product Name : RUBBER TIGHT #100 TOP COAT Color : General deep colors
Standard : Standard inside the firm
Composition :

Tinting & Extender pigment	16.0
Chlorinated rubber resin varnish	63.0
Alkyd resin varnish	12.0
Drier & Additive	3.0
Solvent	6.0
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Total	100.0 (wt. %)

Note : The values above are mean,
so some allowable variation may occur.

Characteristics :

<u>Test items</u>	<u>Requirements</u>	<u>Average of observed values</u>
Condition in container	Good	Good
Working properties	Good	Good
Drying time (h) (Tack free)	Within 6(20°C)	Good
Appearance of film	Good	Good
Contrast ratio		
gray•brown•green	Over 0.80	Good
yellow	Over 0.50	Good
Adhesive property for recoat	Good	Good
Bending resistance (10mm mandrel)	Good	Good
Alkali resistance (48h)	Good	Good
Specular gloss (60° /60° , %)	Over 70	Good
Solid content (wt. %)		
gray•brown	Over 45	55
green•yellow	Over 45	50
Matter insoluble in solvent (wt. %)	Within 35	16
Qualitative analysis of matter soluble in solvent (wt. %)	Chlorine	Good
Accelerated weathering resistance	Good	Good
Weather resistance	Good	Good



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COMPOSITION & CHARACTERISTICS

Product Name : RUBBER TIGHT #100 TOP COAT Color : Special deep colors
Standard : Standard inside the firm
Composition :

Tinting & Extender pigment	10.0
Chlorinated rubber resin varnish	67.0
Alkyd resin varnish	12.0
Drier & Additive	3.0
Solvent	8.0
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Total	100.0 (wt. %)

Note : The values above are mean,
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Characteristics :

<u>Test items</u>	<u>Requirements</u>	<u>Average of observed values</u>
Condition in container	Good	Good
Working properties	Good	Good
Drying time (h) (Tack free)	Within 6(20°C)	Good
Appearance of film	Good	Good
Contrast ratio		
brack·blue	Over 0.80	Good
red	Over 0.50	Good
Adhesive property for recoat	Good	Good
Bending resistance (10mm mandrel)	Good	Good
Alkali resistance (48h)	Good	Good
Specular gloss (60° /60° , %)	Over 70	Good
Solid content (wt. %)	Over 45	51
Matter insoluble in solvent (wt. %)	Within 35	10
Qualitative analysis of matter soluble		
in solvent (wt. %)	Chlorine	Good
Accelerated weathering resistance	Good	Good
Weather resistance	Good	Good