

DNT

OSAKA OFFICE: 6-1-124. NISHIKUJO. KONOYAMA-KU. OSAKA 554-0012 JAPAN TEL. NO. 06-6466-6626

FAX. NO. 06-6468-1408

TOKYO OFFICE: 5-13-23. KAMATA. OHTA-KU. TOKYO 144-0052 JAPAN TEL. NO. 03-5710-4502

DAI NIPPON TORYO CO.,LTD.

COMPOSITION & CHARACTERISTICS

Product Name : RUBBER TIGHT #100 INTERMEDIATE COAT
Color : White & Light colors

Standard : Standard inside the firm

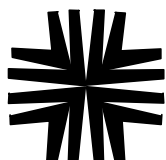
Composition :

Tinting & Extender pigment	33.0
Chlorinated rubber resin varnish	45.0
Alkyd resin varnish	14.0
Drier & Additive	2.0
Solvent	6.0
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Total	100.0 (wt. %)

Note : The values above are mean,
so some allowable variation may occur.

Characteristics :

<u>Test items</u>	<u>Requirements</u>	<u>Average of observed values</u>
Condition in container	Good	Good
Working properties	Good	Good
Drying time (h)	Within 6(20°C)	Good
Appearance of film	Good	Good
Overcoatability	Good	Good
Contrast ratio	Over 0.90	Good
Adhesive property for recoat	Good	Good
Bending resistance (6mm mandrel)	Good	Good
Alkali resistance (48h)	Good	Good
Solid content (wt. %)	Over 50	60
Matter insoluble in solvent (wt. %)	Within 45	33
Qualitative analysis of matter soluble in solvent (wt. %)	Chlorine	Good



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DAI NIPPON TORYO CO.,LTD.

COMPOSITION & CHARACTERISTICS

Product Name : RUBBER TIGHT #100 INTERMEDIATE COAT
Color : General deep colors

Standard : Standard inside the firm

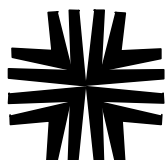
Composition :

Tinting & Extender pigment	30.0
Chlorinated rubber resin varnish	47.0
Alkyd resin varnish	15.0
Drier & Additive	2.0
Solvent	6.0
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Total	100.0 (wt. %)

Note : The values above are mean,
so some allowable variation may occur.

Characteristics :

<u>Test items</u>	<u>Requirements</u>	<u>Average of observed values</u>
Condition in container	Good	Good
Working properties	Good	Good
Drying time (h) (Tack free)	Within 6(20°C)	Good
Appearance of film	Good	Good
Overcoatability	Good	Good
Contrast ratio		
gray·brown·green	Over 0.80	Good
yellow	Over 0.50	Good
Adhesive property for recoat	Good	Good
Bending resistance (6mm mandrel)	Good	Good
Alkali resistance (48h)	Good	Good
Solid content (wt. %)	Over 50	58
Matter insoluble in solvent (wt. %)	Within 45	30
Qualitative analysis of matter soluble in solvent (wt. %)	Chlorine	Good



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DAI NIPPON TORYO CO.,LTD.

COMPOSITION & CHARACTERISTICS

Product Name : RUBBER TIGHT #100 INTERMEDIATE COAT
Color : Special deep colors

Standard : Standard inside the firm

Composition :

Tinting & Extender pigment	24.0
Chlorinated rubber resin varnish	50.0
Alkyd resin varnish	18.0
Drier & Additive	2.0
Solvent	6.0
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Total	100.0 (wt. %)

Note : The values above are mean,
so some allowable variation may occur.

Characteristics :

<u>Test items</u>	<u>Requirements</u>	<u>Average of observed values</u>
Condition in container	Good	Good
Working properties	Good	Good
Drying time (h)	Within 6(20°C)	Good
Appearance of film	Good	Good
Overcoatability	Good	Good
Contrast ratio		
brack·blue	Over 0.80	Good
red	Over 0.50	Good
Adhesive property for recoat	Good	Good
Bending resistance (6mm mandrel)	Good	Good
Alkali resistance (48h)	Good	Good
Solid content (wt. %)	Over 50	56
Matter insoluble in solvent (wt. %)	Within 45	24
Qualitative analysis of matter soluble in solvent (wt. %)	Chlorine	Good