



# Product Data Sheet

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For more or latest information please consult DNT.

Nov. 2008

<b>FEATURES :</b>  Thick film type.  Easy to grind.  Chrome and lead pigments are not contained.  Excellent anti-corrosive property.  Commodity that considers environment.	<b>NAME :</b>  <b>DELICON ECO PRIMER SURFACER HB</b>
	<b>TYPE :</b>  Me amine alkyd resin under coat paint.
	<b>SHIPPING WEIGHT :</b>  16Kg
	<b>NAME :</b>  No.3408

## SPECIFICATION DATA

PACKAGE	.....	1 Component
COLOR	.....	White, Gray, Pale color
FINISH	.....	65-80% Gloss
SPECIFIC GRAVITY @20	.....	Material : 1.28 (White) Volatiles : 0.88
VISCOSITY @25	.....	70 Krebs Units (Stomer Viscometer)
SOLIDS CONTENT	.....	63% - by weight (White)
BAKING CONDITIONS	.....	120 (248° F) - 20minutes.
RECOMMENDED DRY FILM THICKNESS PER COAT	.....	30 ± 10 Microns
SHELF LIFE @20	.....	6 Months.

The above data indicates the average under normal conditions and may vary slightly depending on the conditions .

### CONTROL RANGE OF BAKING CONDITION (Atmosphere temp. in oven)

170										
160		■	■							
150		■	■	■						
140		■	■	■	■					
130			■	■	■	■				
120			■	■	■	■	■	■		
110										
100										
Temp Time (minutes)		10	20	30	40	50	60			

The above baking condition is based on thin steel panel. (0.6 ~ 0.8mm)