



Product Data Sheet

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For more or latest information please consult DNT.

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FEATURES : Excellent anti-corrosive property. Chrome and lead pigments are not contained. Painting with wet and on wet is possible. Excels in adhesion to metals.	NAME : No.3407
	DELICON BIG PRIMER SURFACER #500
	TYPE : Modified epoxy me amine resin under coat paint.
SHIPPING WEIGHT : 4Kg : White, Gray, Black 16Kg : White, Light gray , Gray , Black	

SPECIFICATION DATA

PACKAGE	1 Component
COLOR	White, Light gray, Gray, Black
FINISH	40% Gloss
SPECIFIC GRAVITY @20	Material : 1.25 (White) Volatiles : 0.88
VISCOSITY @20	90 seconds. (Ford Cup No.4)
SOLIDS CONTENT	50% - by weight (White)
BAKING CONDITIONS	120 (248° F) - 20minutes.
RECOMMENDED DRY FILM THICKNESS PER COAT	10-15 Microns
SHELF LIFE @20	6 Months.

The above data indicates the average under normal conditions and may vary slightly depending on the conditions .

CONTROL RANGE OF BAKING CONDITION (Atmosphere temp. in oven)

170																				
160																				
150																				
140																				
130																				
120																				
110																				
100																				
Temp Time (minutes)		10	20	30	40	50	60													

The above baking condition is based on thin steel panel. (0.6 ~ 0.8mm)