



Product Data Sheet

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For more or latest information please consult DNT.

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FEATURES : Medium temperature type. Chrome and lead pigments are not contained.	NAME : <div style="text-align: right;">No.3410</div> <div style="text-align: center; font-size: 24pt; font-weight: bold;">DELICON #300</div>
	TYPE : Me amine alkyd resin paint.
	SHIPPING WEIGHT : 4Kg : Full range color, Clear 16Kg : White , Black , Full range color, Clear

SPECIFICATION DATA

PACKAGE	1 Component
COLOR	White , Black , Full range color, Clear
FINISH	Full range gloss
SPECIFIC GRAVITY @20	Material : 1.20 (Pale color) Volatiles : 0.88
VISCOSITY @20	110 seconds. (Ford Cup No.4)
SOLIDS CONTENT	62% - by weight (Pale color)
BAKING CONDITIONS	130 (266° F) - 20minutes.
RECOMMENDED DRY FILM THICKNESS PER COAT	25 ± 5 Microns
SHELF LIFE @20	6 Months.

The above data indicates the average under normal conditions and may vary slightly depending on the conditions .

CONTROL RANGE OF BAKING CONDITION (Atmosphere temp. in oven)

170											
160											
150											
140											
130											
120											
110											
100											
Temp / Time (minutes)		10	20	30	40	50	60				

The above baking condition is based on thin steel panel. (0.6 ~ 0.8mm)