



Product Data Sheet

DAI NIPPON TORYO CO.,LTD.
OSAKA OFFICE: ADDRESS:6-124,NISHIKUJYO,KONOHANA-KU,OSAKA 554 JAPAN
TEL No.06-6466-6690 FAX No.06-6466-7797



For more or latest information please consult DNT.

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FEATURES : Excellent anti-corrosive property. Excels in adhesion to metals. Non sanding type. Chrome and lead pigments are not contained.	NAME : No.3405
	DELICON #260NPS
	TYPE : Epoxy ester resin under coat paint.
	SHIPPING WEIGHT : 20Kg

SPECIFICATION DATA

PACKAGE	1 Component
COLOR	White, Gray
FINISH	40% Gloss
SPECIFIC GRAVITY @20	Material : 1.40 (White) Volatiles : 0.88
VISCOSITY @20	85 seconds. (Ford Cup No.4)
SOLIDS CONTENT	67% - by weight (White)
BAKING CONDITIONS	140 (284° F) - 20minutes.
RECOMMENDED DRY FILM THICKNESS PER COAT	25 ± 5 Microns
SHELF LIFE @20	6 Months.

The above data indicates the average under normal conditions and may vary slightly depending on the conditions .

CONTROL RANGE OF BAKING CONDITION (Atmosphere temp. in oven)

170											
160											
150											
140											
130											
120											
110											
100											
Temp / Time (minutes)		10	20	30	40	50	60				

The above baking condition is based on thin steel panel. (0.6 ~ 0.8mm)