



Product Data Sheet

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For more or latest information please consult DNT.

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FEATURES : Excellent anti-corrosive property. Non sanding type. Chrome and lead pigments are not contained.	NAME : <div style="text-align: right;">No.3404</div> <h2 style="text-align: center;">DELICON #240NPS</h2>
	TYPE : Modified epoxy me amine resin under coat paint.
	SHIPPING WEIGHT : 4Kg : White 16Kg : Gray , Red iron oxide , Black, Full range color 20Kg : White , Full range color

SPECIFICATION DATA

PACKAGE	1 Component
COLOR	White, Gray, Black, Red iron oxide, Full range color
FINISH	Semi Gloss
SPECIFIC GRAVITY @20	Material : 1.32 (White) Volatiles : 0.88
VISCOSITY @20	100 seconds. (Ford Cup No.4)
SOLIDS CONTENT	65% - by weight (White)
BAKING CONDITIONS	140 (284° F) - 20minutes.
RECOMMENDED DRY FILM THICKNESS PER COAT	25 ± 5 Microns
SHELF LIFE @20	6 Months.

The above data indicates the average under normal conditions and may vary slightly depending on the conditions .

CONTROL RANGE OF BAKING CONDITION (Atmosphere temp. in oven)

170																			
160																			
150																			
140																			
130																			
120																			
110																			
100																			
Temp / Time (minutes)		10	20	30	40	50	60												

The above baking condition is based on thin steel panel. (0.6 ~ 0.8mm)