



Product Data Sheet

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For more or latest information please consult DNT.

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FEATURES : Medium temperature type. Non sanding type. Chrome and lead pigments are not contained.	NAME : No.3401
	DELICON #220NPS
	TYPE : Me amine alkyd resin under coat paint.
	SHIPPING WEIGHT : 16Kg , 20Kg

SPECIFICATION DATA

PACKAGE	1 Component
COLOR	Full range color
FINISH	60% Gloss
SPECIFIC GRAVITY @20	Material : 1.38 (White) Volatiles : 0.88
VISCOSITY @20	130 seconds. (Ford Cup No.4)
SOLIDS CONTENT	68% - by weight (White)
BAKING CONDITIONS	120 (248° F) - 20minutes.
RECOMMENDED DRY FILM THICKNESS PER COAT	25 ± 5 Microns
SHELF LIFE @20	6 Months.

The above data indicates the average under normal conditions and may vary slightly depending on the conditions .

CONTROL RANGE OF BAKING CONDITION (Atmosphere temp. in oven)

170										
160		■	■							
150		■	■	■	■					
140		■	■	■	■	■				
130			■	■	■	■	■			
120			■	■	■	■	■	■		
110				■	■	■	■	■	■	
100										
Temp / Time (minutes)		10	20	30	40	50	60			

The above baking condition is based on thin steel panel. (0.6 ~ 0.8mm)