



Product Data Sheet

DAI NIPPON TORYO CO.,LTD.

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For more or latest information please consult DNT.

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FEATURES :

- Medium temperature type.
- Chrome and lead pigments are not contained.
- Commodity that considers environment.

NAME :

No.3518

ACLOSE ECO

TYPE :

Me amine acrylic resin paint.

SHIPPING WEIGHT :

- 4Kg : Full range color
- 16Kg : Full range color, Clear

SPECIFICATION DATA

PACKAGE	1 Component
COLOR	Full range color, Clear
FINISH	Full range gloss
SPECIFIC GRAVITY @20	Material : 1.36 (Pale color) Volatiles : 0.88
VISCOSITY @20	85 Krebs Units (Stomer Viscometer)
SOLIDS CONTENT	72% - by weight (Pale color)
BAKING CONDITIONS	150 (302° F) - 20minutes.
RECOMMENDED DRY FILM THICKNESS PER COAT	25 ± 5 Microns
SHELF LIFE @20	6 Months.

The above data indicates the average under normal conditions and may vary slightly depending on the conditions .

CONTROL RANGE OF BAKING CONDITION (Atmosphere temp. in oven)

190																			
180																			
170																			
160																			
150																			
140																			
130																			
120																			
Temp																			
Time (minutes)		10	20	30	40	50	60												

The above baking condition is based on thin steel panel. (0.6 ~ 0.8mm)