



# Product Data Sheet

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For more or latest information please consult DNT.

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## FEATURES :

- Low temperature type.
- Chrome and lead pigments are not contained.

## NAME :

No.3530

# ACLOSE #6200

## TYPE :

Me amine acrylic resin paint.

## SHIPPING WEIGHT :

- 4Kg : Full range color
- 16Kg : Full range color, Clear

## SPECIFICATION DATA

PACKAGE	.....	1 Component
COLOR	.....	Full range color, Clear
FINISH	.....	Full range gloss
SPECIFIC GRAVITY @20	.....	Material : 1.24 (Pale color) Volatiles : 0.88
VISCOSITY @20	.....	95 seconds. (Ford Cup No.4)
SOLIDS CONTENT	.....	60% - by weight (Pale color)
BAKING CONDITIONS	.....	130 (266° F) - 20minutes.
RECOMMENDED DRY FILM THICKNESS PER COAT	.....	25 ± 5 Microns
SHELF LIFE @20	.....	6 Months.

The above data indicates the average under normal conditions and may vary slightly depending on the conditions .

## CONTROL RANGE OF BAKING CONDITION (Atmosphere temp. in oven)

170										
160		■	■	■						
150			■	■	■					
140			■	■	■	■				
130			■	■	■	■	■			
120			■	■	■	■	■	■		
110										
100										
Temp		10	20	30	40	50	60			
Time (minutes)										

The above baking condition is based on thin steel panel. (0.6 ~ 0.8mm)