



# Product Data Sheet

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For more or latest information please consult DNT.

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<b>FEATURES :</b>  Medium temperature type.  Chrome and lead pigments are not contained.	<b>NAME :</b> No.3510  <h2 style="text-align: center;">ACLOSE #6000</h2>
	<b>TYPE :</b> Me amine acrylic resin paint.
	<b>SHIPPING WEIGHT :</b> 4Kg : Full range color 16Kg : White , Black , Full range color, Clear

## SPECIFICATION DATA

PACKAGE	.....	1 Component
COLOR	.....	White , Black , Full range color, Clear
FINISH	.....	Full range gloss
SPECIFIC GRAVITY @20	.....	Material : 1.24 (White) Volatiles : 0.88
VISCOSITY @20	.....	95 seconds. (Ford Cup No.4)
SOLIDS CONTENT	.....	60% - by weight (White)
BAKING CONDITIONS	.....	150 (302° F) - 20minutes.
RECOMMENDED DRY FILM THICKNESS PER COAT	.....	25 ± 5 Microns
SHELF LIFE @20	.....	6 Months.

The above data indicates the average under normal conditions and may vary slightly depending on the conditions .

### CONTROL RANGE OF BAKING CONDITION (Atmosphere temp. in oven)

190											
180											
170											
160											
150											
140											
130											
120											
Temp Time (minutes)		10	20	30	40	50	60				

The above baking condition is based on thin steel panel. (0.6 ~ 0.8mm)