



Product Data Sheet

DAI NIPPON TORYO. CO.,LTD.

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For more or latest information please consult DNT

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FEATURES: · Excellent Adhesion. · Good Water Resistance.	NO./NAME :
	MIGHTY EPO SEALER CLEAR
	TYPE :
	Two-component Epoxy Resin Sealer
	SHIPPING WEIGHT :
	16kg

SPECIFICATION DATA

PACKAGE	2 Component		
COLOR	Clear		
FINISH	Gloss		
SPECIFIC GRAVITY at 20	Material : 0.95 Volatiles : 0.85		
VISCOSITY at 20	30 ~ 50 seconds(Ford Cup#4)		
SOLIDS CONTENT	45 ~ 50% - by weight		
DRYING TIME	at 5 (41° F)	at 20 (68° F)	at 30 (68° F)
To Touch :	180	60	30 (minutes)
Tack Free :	24	8	6 (hours)
The recoating time is specified in the application instructions.			
RECOMMENDED DRY FILM THICKNESS PER COAT	-		
FLASH POINT	BASE : 17 (63 ° F)	HARDNER : 23 (73 ° F)	
SHELF LIFE at 20	1 Year		

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MIGHTY EPO SEALER CLEAR

APPLICATION INSTRUCTIONS

SURFACE PREPARATION	See Note 1															
APPLICATION METHOD	Brush , Roller , Spray															
THINNER REQUIRED	EPONICS THINNER A															
DILUTION RATIO	<u>By Brush , Roller , Spray</u> 30 ~ 50%															
RECOMMENDED FILM THICKNESS PER COAT	Dry: - Wet: -															
COATING INTERVALS	<table><thead><tr><th></th><th>at 5 (41° F)</th><th>at 20 (68° F)</th><th>at 30 (68° F)</th><th></th></tr></thead><tbody><tr><td>Min:</td><td>24</td><td>16</td><td>12</td><td>(hours)</td></tr><tr><td>Max:</td><td>14</td><td>7</td><td>7</td><td>(days)</td></tr></tbody></table>		at 5 (41° F)	at 20 (68° F)	at 30 (68° F)		Min:	24	16	12	(hours)	Max:	14	7	7	(days)
	at 5 (41° F)	at 20 (68° F)	at 30 (68° F)													
Min:	24	16	12	(hours)												
Max:	14	7	7	(days)												

NOTES

1. Remove completely all dirt,grease,oil,or other contaminants from surface to be coated.
2. Stir thoroughly the material until it is of uniform constituency prior to application.