



# Product Data Sheet

DAI NIPPON TORYO. CO.,LTD.

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For more or latest information please consult DNT

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## FEATURES:

- Safety is good in a water system.
- Good Stain Blocking.
- Good Water and Weather Resistance.
- Good Workability and Smooth Finishing .

## NO./NAME :

**SUISEI BUILDEC SEMI GLOSS**

## TYPE :

Acrylic Emulsion Paint.

## SHIPPING WEIGHT :

16kg

## SPECIFICATION DATA

PACKAGE	1 Component
COLOR	Full Range Colors
FINISH	Semi Gloss
SPECIFIC GRAVITY at 20	Material : 1.25 Volatiles: 1.00
VISCOSITY at 20	90 ~ 100 Krebs Units
SOLIDS CONTENT	50 ~ 60% - by weight
DRYING TIME	at 5      at 20      at 30 (41° F)    (68° F)    (86° F)
	To Touch :      120      60      30      (minutes)
	Tack Free :      4      2      1      (hours)
	The recoating time is specified in the application instructions.
RECOMMENDED DRY FILM THICKNESS PER COAT	20 ~ 30 Microns
FLASH POINT	-
SHELF LIFE at 20	1 Year

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## APPLICATION INSTRUCTIONS

SURFACE PREPARATION	See Note 1															
APPLICATION METHOD	Brush, Roller, Spray															
THINNER REQUIRED	Clean Fresh Water															
DILUTION RATIO	<u>By Brush, Roller</u> <u>By Spray</u> 5 ~ 15%                      10 ~ 20%															
RECOMMENDED FILM THICKNESS PER COAT	Dry: 20 ~ 30 $\mu$ Wet: -															
COATING INTERVALS	<table><thead><tr><th></th><th>at 5 (41° F)</th><th>at 20 (68° F)</th><th>at 30 (86° F)</th><th></th></tr></thead><tbody><tr><td>Min:</td><td>6</td><td>3</td><td>2</td><td>(hours)</td></tr><tr><td>Max:</td><td>-</td><td>-</td><td>-</td><td></td></tr></tbody></table>		at 5 (41° F)	at 20 (68° F)	at 30 (86° F)		Min:	6	3	2	(hours)	Max:	-	-	-	
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Min:	6	3	2	(hours)												
Max:	-	-	-													

## NOTES

1. Remove completely all dirt, grease, oil, or other contaminants from surface to be coated.
2. Stir thoroughly the material until it is of uniform constituency prior to application.