



Product Data Sheet

DAI NIPPON TORYO. CO.,LTD.

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For more or latest information please consult DNT

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FEATURES: <ul style="list-style-type: none">· Zero VOC· Low Odor· Excellent Workability.· Good Hiding Power· For Inside Coating	NO./NAME :
	NO VOC CLEAN BIO SEMI GLOSS
	TYPE :
	Acrilic Emulsion Paint.
	SHIPPING WEIGHT :
	16kg

SPECIFICATION DATA

PACKAGE	1 Component
COLOR	Full Range Colors
FINISH	Semi Gloss
SPECIFIC GRAVITY at 20	Material : 1.25 Volatiles : 1.00
VISCOSITY at 20	90 ~ 100 Krebs Units
SOLIDS CONTENT	55 ~ 60% - by weight
DRYING TIME	at 5 at 20 at 30 (41° F) (68° F) (68° F)
	To Touch : 30 20 15 (minutes)
	Tack Free : 120 60 45 (minutes)
	The recoating time is specified in the application instructions.
RECOMMENDED DRY FILM THICKNESS PER COAT	20 ~ 30 Microns
FLASH POINT	-
SHELF LIFE at 20	1 Year

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APPLICATION INSTRUCTIONS

SURFACE PREPARATION	See Note 1			
APPLICATION METHOD	Brush, Roller, Spray			
THINNER REQUIRED	Clean Fresh Water			
DILUTION RATIO	<u>By Brush, Roller</u> 5 ~ 10%	<u>By Spray</u> 20 ~ 30%		
RECOMMENDED FILM THICKNESS PER COAT	Dry: 20 ~ 30 μ Wet: -			
COATING INTERVALS		at 5 (41° F)	at 20 (68° F)	at 30 (68° F)
	Min:	3	2	1.5
	Max:	-	-	-
				(hours)

NOTES

1. Remove completely all dirt, grease, oil, or other contaminants from surface to be coated.
2. Stir thoroughly the material until it is of uniform constituency prior to application.