



Product Data Sheet

DAI NIPPON TORYO. CO.,LTD.

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For more or latest information please consult DNT

Dec. 2004

FEATURES: · Excellent Weather Resistance. · Excellent Gasoline and Oil Resistance.	NO./NAME : V-TOP
	TYPE : Polyurethane Resin Paint.
	SHIPPING WEIGHT : 16kg , 4kg , 1kg

SPECIFICATION DATA

PACKAGE	2 Component
COLOR	Full Range Colors
FINISH	Over 90
SPECIFIC GRAVITY at 20	Material : 1.20 Volatiles: 0.87
VISCOSITY at 20	80 ~ 100 Krebs Units
SOLIDS CONTENT	57 ~ 63% - by weight
DRYING TIME	at 5 at 20 at 30 (41° F) (68° F) (68° F)
	To Touch : 30 15 10 (minutes)
	Tack Free : 16 8 6 (hours)
	The recoating time is specified in the application instructions.
RECOMMENDED DRY FILM THICKNESS PER COAT	30 microns
FLASH POINT	Base : 23 (73 ° F) Hardener: 22 (72 ° F)
SHELF LIFE at 20	6 Month

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V-TOP

APPLICATION INSTRUCTIONS

SURFACE PREPARATION	See Note 1			
APPLICATION METHOD	Brush, Airless Spray			
THINNER REQUIRED	V-TOP THINNER			
DILUTION RATIO	<u>By Brush</u> 5 ~ 10%	<u>By Spray</u> 20 ~ 50%		
RECOMMENDED FILM THICKNESS PER COAT	Dry: 30 microns Wet: 70 microns			
COATING INTERVALS	at 5 (41° F)	at 20 (68° F)	at 30 (68° F)	
	Min: 24	12	12	(hours)
	Max: 7	3	3	(days)

NOTES

1. Remove completely all dirt,grease,oil,or other contaminants from surface to be coated.
2. Stir thoroughly the material until it is of uniform constituency prior to application.