



Product Data Sheet

DAI NIPPON TORYO. CO.,LTD.

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For more or latest information please consult DNT

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FEATURES: <ul style="list-style-type: none">· Super Weatherability.· High Gloss and Superior Gloss Retention.· Superior Adhesion , Flexibility and Chemical Resistance.	NO./NAME :
	V-FLON #200 CLEAN TOP COAT
	TYPE :
	Normal Temperature Hardening Type Fluoropolymer Coating.
	SHIPPING WEIGHT :
	16kg Unit (12.8kg Base , 3.2kg Hardner)

SPECIFICATION DATA

PACKAGE	2 Component
COLOR	Full Range Colors
FINISH	Gloss
SPECIFIC GRAVITY at 20	Material : 1.30 Volatiles: 0.87
VISCOSITY at 20	70 ~ 90 Krebs Units
SOLIDS CONTENT	57 ~ 63% - by weight
DRYING TIME	at 5 at 20 at 30 (41° F) (68° F) (68° F)
	To Touch : 30 15 10 (minutes)
	Tack Free : 16 8 6 (hours)
	The recoating time is specified in the application instructions.
RECOMMENDED DRY FILM THICKNESS PER COAT	20 Microns
FLASH POINT	Base :22 (72 ° F) Hardener :22 (72 ° F)
SHELF LIFE at 20	6 Months

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V-FLON #200 CLEAN TOP COAT

APPLICATION INSTRUCTIONS

SURFACE PREPARATION	See Note 1															
APPLICATION METHOD	Brush, Spray															
THINNER REQUIRED	V-FLON TOP COAT THINNER															
DILUTION RATIO	<table><tr><td><u>By Brush, Roller</u></td><td><u>By Spray</u></td></tr><tr><td>0 ~ 10%</td><td>10 ~ 20%</td></tr></table>	<u>By Brush, Roller</u>	<u>By Spray</u>	0 ~ 10%	10 ~ 20%											
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0 ~ 10%	10 ~ 20%															
RECOMMENDED FILM THICKNESS PER COAT	Dry: 20 μ Wet: 100 μ															
COATING INTERVALS	<table><thead><tr><th></th><th>at 5 (41° F)</th><th>at 20 (68° F)</th><th>at 30 (68° F)</th><th></th></tr></thead><tbody><tr><td>Min:</td><td>24</td><td>12</td><td>12</td><td>(hours)</td></tr><tr><td>Max:</td><td>7</td><td>7</td><td>5</td><td>(days)</td></tr></tbody></table>		at 5 (41° F)	at 20 (68° F)	at 30 (68° F)		Min:	24	12	12	(hours)	Max:	7	7	5	(days)
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Max:	7	7	5	(days)												

NOTES

1. Remove completely all dirt,grease,oil,or other contaminants from surface to be coated.
2. Stir thoroughly the material until it is of uniform constituency prior to application.