



Product Data Sheet

DAI NIPPON TORYO. CO.,LTD.

OSAKA OFFICE:6-1-124,NISHIKUJYO,KONOHANA-KU,OSAKA 554-0012 JAPAN
TEL No.06-6466-6690 FAX No.06-6466-7797



For more or latest information please consult DNT

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FEATURES: · Superior Adhesion , Flexibility and Chemical Resistance.	NO./NAME :
	V-FLON #200 CLEAN INTERMEDIATE COAT
	TYPE :
	Modified Urethane Intermediate Coat for Fluoropolymer Coating.
	SHIPPING WEIGHT :
	16kg Unit (14.4kg Base , 1.6kg Hardener)

SPECIFICATION DATA

PACKAGE	2 Component
COLOR	Full Range Colors
FINISH	Gloss
SPECIFIC GRAVITY at 20	Material : 1.23 Volatiles: 0.87
VISCOSITY at 20	70 ~ 90 Krebs Units
SOLIDS CONTENT	60 ~ 65% - by weight
DRYING TIME	at 5 at 20 at 30 (41° F) (68° F) (68° F)
	To Touch : 30 15 10 (minutes)
	Tack Free : 16 8 6 (hours)
	The recoating time is specified in the application instructions.
RECOMMENDED DRY FILM THICKNESS PER COAT	20 Microns
FLASH POINT	Base :23 (73 ° F) Hardener :22 (72 ° F)
SHELF LIFE at 20	6 Months

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V-FLON #200 CLEAN INTERMEDIATE COAT

APPLICATION INSTRUCTIONS

SURFACE PREPARATION	See Note 1			
APPLICATION METHOD	Brush, Spray			
THINNER REQUIRED	V-FLON TOP COAT THINNER			
DILUTION RATIO	<u>By Brush</u> 10 ~ 20%	<u>By Spray</u> 20 ~ 30%		
RECOMMENDED FILM THICKNESS PER COAT	Dry: 20 μ Wet: 100 μ			
COATING INTERVALS		at 5 (41° F)	at 20 (68° F)	at 30 (68° F)
	Min:	24	12	12 (hours)
	Max:	7	3	3 (days)

NOTES

1. Remove completely all dirt,grease,oil,or other contaminants from surface to be coated.
2. Stir thoroughly the material until it is of uniform constituency prior to application.