



Product Data Sheet

DAI NIPPON TORYO. CO.,LTD.

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For more or latest information please consult DNT

Oct. 2009

FEATURES: <ul style="list-style-type: none">· Excellent Workability.· Excellent Weatherbility.· Good Flexibility.	NO./NAME :
	DNT SILICONE SMILE CLEAN
	TYPE :
	Acrylic Silicone Resin Paint.
	SHIPPING WEIGHT :
	15kg Unit (13.5Kg; Bbase, 1.5Kg; Haedener)

SPECIFICATION DATA

PACKAGE	2 Component
COLOR	Full Range Colors
FINISH	Semi Gloss
SPECIFIC GRAVITY at 20	Material : 1.00 ~ 1.30 Volatiles: 0.80
VISCOSITY at 20	80 ~ 100 Krebs Units
SOLIDS CONTENT	45 ~ 58% - by weight
DRYING TIME	at 5 at 20 at 30 (41° F) (68° F) (68° F)
	To Touch : 60 20 15 (minutes)
	Tack Free : 120 40 30 (minutes)
	The recoating time is specified in the application instructions.
RECOMMENDED DRY FILM THICKNESS PER COAT	25 Microns
FLASH POINT	Base :41 (106 ° F) Hardener :40 (104 ° F)
SHELF LIFE at 20	1 Year

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DNT SILICONE SMILE CLEAN DANSEI

APPLICATION INSTRUCTIONS

SURFACE PREPARATION	See Note 1			
APPLICATION METHOD	Brush, Roller, Spray			
THINNER REQUIRED	PAINT THINNER			
DILUTION RATIO	<u>By Brush, Roller</u> 5 ~ 10%	<u>By Spray</u> 5 ~ 10%		
RECOMMENDED FILM THICKNESS PER COAT	Dry: 25 μ Wet: -			
COATING INTERVALS		at 5 (41° F)	at 20 (68° F)	at 30 (68° F)
	Min:	4	2	1.5 (hours)
	Max:	7	7	7 (days)

NOTES

1. Remove completely all dirt, grease, oil, or other contaminants from surface to be coated.
2. Stir thoroughly the material until it is of uniform constituency prior to application.