



# Product Data Sheet

DAI NIPPON TORYO. CO.,LTD.

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For more or latest information please consult DNT

Dec. 2004

## FEATURES:

- Nonpolluting Paint.
- Low Pollution.
- Good Alkali and Water and Acids Resistance.

## NO./NAME :

**DNT BEAU FUSSO TOP COAT**

## TYPE :

Fluorine Resin Emulsion Paint,Glossy Type.

## SHIPPING WEIGHT :

15kg , 4kg

## SPECIFICATION DATA

PACKAGE	1 Component															
COLOR	Full Range Colors															
FINISH	Gloss															
SPECIFIC GRAVITY at 20	Material : 1.00 ~ 1.30 Volatiles: 1.0															
VISCOSITY at 20	90 ~ 100 Krebs Units															
SOLIDS CONTENT	40% - by weight															
DRYING TIME	<table><thead><tr><th></th><th>at 5 (41° F)</th><th>at 20 (68° F)</th><th>at 30 (68° F)</th><th></th></tr></thead><tbody><tr><td>To Touch :</td><td>45</td><td>20</td><td>15</td><td>(minutes)</td></tr><tr><td>Tack Free :</td><td>120</td><td>60</td><td>30</td><td>(minutes)</td></tr></tbody></table> <p>The recoating time is specified in the application instructions.</p>		at 5 (41° F)	at 20 (68° F)	at 30 (68° F)		To Touch :	45	20	15	(minutes)	Tack Free :	120	60	30	(minutes)
	at 5 (41° F)	at 20 (68° F)	at 30 (68° F)													
To Touch :	45	20	15	(minutes)												
Tack Free :	120	60	30	(minutes)												
RECOMMENDED DRY FILM THICKNESS PER COAT	20 ~ 25 Microns															
FLASH POINT	-															
SHELF LIFE at 20	1 Year															

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## APPLICATION INSTRUCTIONS

SURFACE PREPARATION	See Note 1															
APPLICATION METHOD	Brush, Roller,Airless Spray															
THINNER REQUIRED	Clean Fresh Water															
DILUTION RATIO	<u>By Brush, Roller</u> <u>By Airless Spray</u> 5 ~ 10%                      10 ~ 20%															
RECOMMENDED FILM THICKNESS PER COAT	Dry: 20 ~ 25 microns Wet: -															
COATING INTERVALS	<table><thead><tr><th></th><th>at 5 (41° F)</th><th>at 20 (68° F)</th><th>at 30 (68° F)</th><th></th></tr></thead><tbody><tr><td>Min:</td><td>4</td><td>2</td><td>1.5</td><td>(hours)</td></tr><tr><td>Max:</td><td>1</td><td>1</td><td>1</td><td>(months)</td></tr></tbody></table>		at 5 (41° F)	at 20 (68° F)	at 30 (68° F)		Min:	4	2	1.5	(hours)	Max:	1	1	1	(months)
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Min:	4	2	1.5	(hours)												
Max:	1	1	1	(months)												

## NOTES

1. Remove completely all dirt,grease,oil,or other contaminants from surface to be coated.
2. Stir thoroughly the material until it is of uniform constituency prior to application.